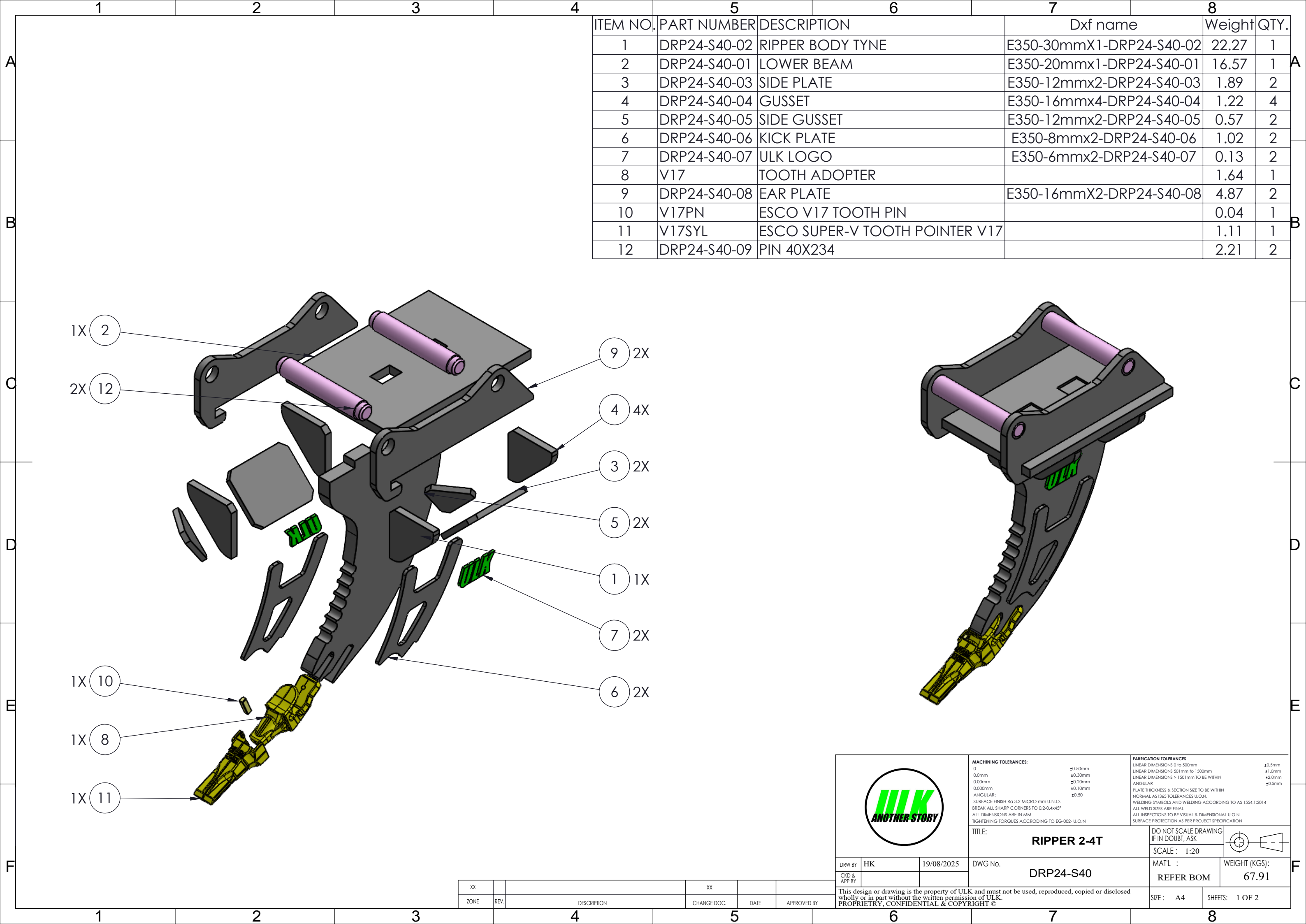




ITEM NO.	PART NUMBER	DESCRIPTION	Dxf name	Weight	QTY.
1	DRP24-S40-02	RIPPER BODY TYNE	E350-30mmX1-DRP24-S40-02	22.27	1
2	DRP24-S40-01	LOWER BEAM	E350-20mmx1-DRP24-S40-01	16.57	1
3	DRP24-S40-03	SIDE PLATE	E350-12mmx2-DRP24-S40-03	1.89	2
4	DRP24-S40-04	GUSSET	E350-16mmx4-DRP24-S40-04	1.22	4
5	DRP24-S40-05	SIDE GUSSET	E350-12mmx2-DRP24-S40-05	0.57	2
6	DRP24-S40-06	KICK PLATE	E350-8mmx2-DRP24-S40-06	1.02	2
7	DRP24-S40-07	ULK LOGO	E350-6mmx2-DRP24-S40-07	0.13	2
8	V17	TOOTH ADOPTER		1.64	1
9	DRP24-S40-08	EAR PLATE	E350-16mmX2-DRP24-S40-08	4.87	2
10	V17PN	ESCO V17 TOOTH PIN		0.04	1
11	V17SYL	ESCO SUPER-V TOOTH POINTER V17		1.11	1
12	DRP24-S40-09	PIN 40X234		2.21	2

MACHINING TOLERANCES:

0	±0.50mm
0.0mm	±0.30mm
0.00mm	±0.20mm
0.000mm	±0.10mm
ANGULAR:	±0.50

SURFACE FINISH Ra 3.2 MICRO mm U.N.O.
BREAK ALL SHARP CORNERS TO 0.2-0.4x45°
ALL DIMENSIONS ARE IN MM.
TIGHTENING TORQUES ACCRODING TO EG-002- U.O.N

FABRICATION TOLERANCES

LINEAR DIMENSIONS 0 to 500mm	±0.5mm
LINEAR DIMENSIONS 501mm to 1500mm	±1.0mm
LINEAR DIMENSIONS > 1501mm TO BE WITHIN	±2.0mm
ANGULAR	±0.5mm

PLATE THICKNESS & SECTION SIZE TO BE WITHIN
NORMAL AS1365 TOLERANCES U.O.N.
WELDING SYMBOLS AND WELDING ACCORDING TO AS 1554.1:2014
ALL WELD SIZES ARE FINAL
ALL INSPECTIONS TO BE VISUAL & DIMENSIONAL U.O.N.
SURFACE PROTECTION AS PER PROJECT SPECIFICATION

TITLE: **RIPPER 2-4T**

DO NOT SCALE DRAWING
IF IN DOUBT, ASK

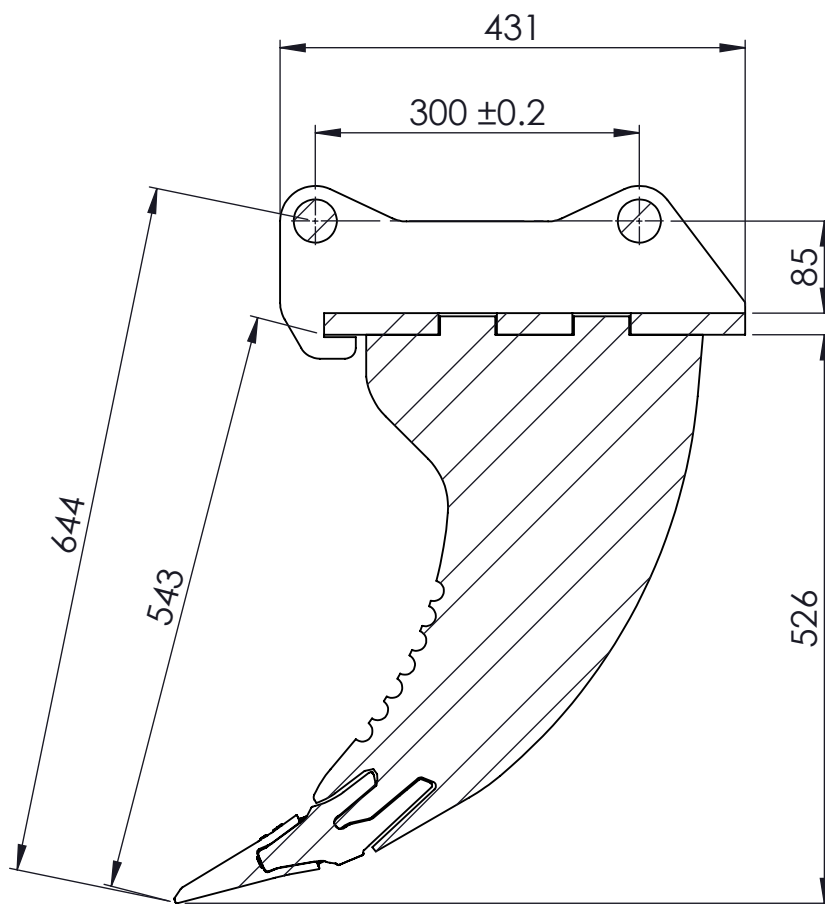
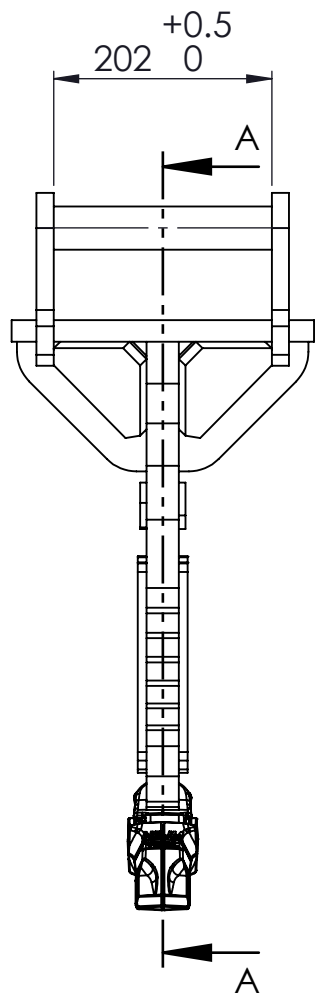
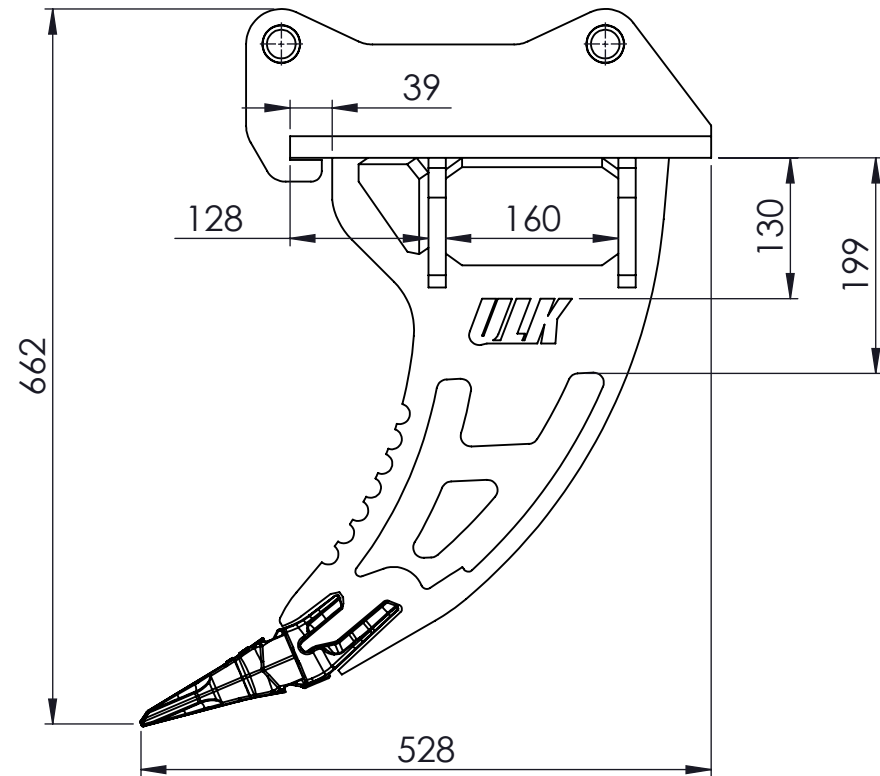
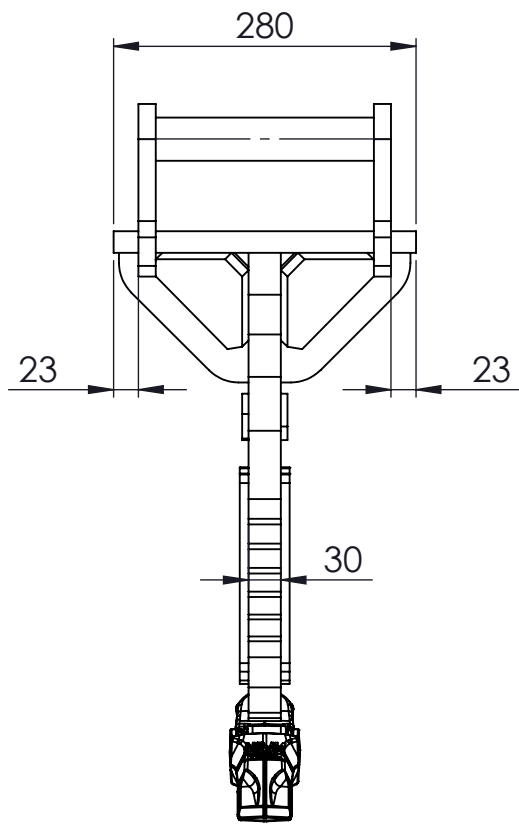
SCALE: 1:20

DRW BY	HK	19/08/2025	DWG No.	DRP24-S40	MAT'L : REFER BOM	WEIGHT (KGS): 67.91
CKD & APP BY						

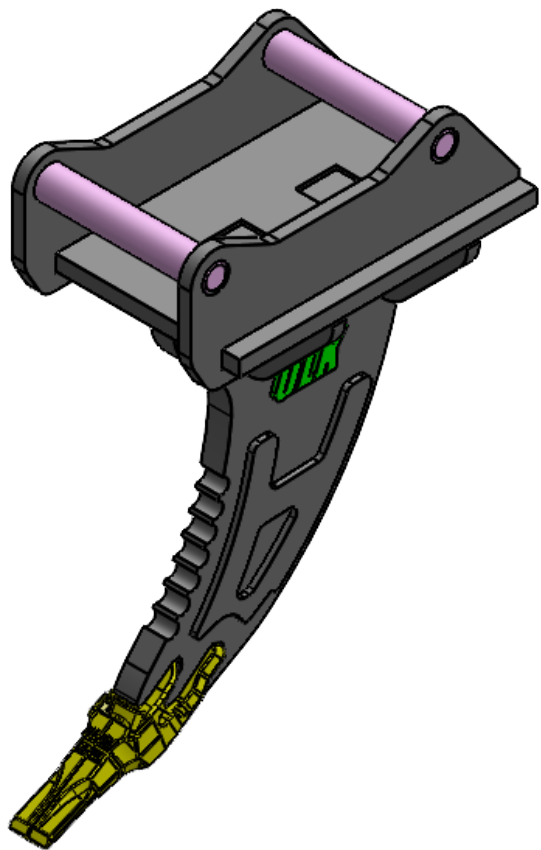
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SIZE: A4	SHEETS: 1 OF 2
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XX			XX		
ZONE	REV.	DESCRIPTION	CHANGE DOC.	DATE	APPROVED BY



SECTION A-A
SCALE 1 : 7



MACHINING TOLERANCES: 0 ±0.50mm 0.0mm ±0.30mm 0.00mm ±0.20mm 0.000mm ±0.10mm ANGULAR: ±0.50 SURFACE FINISH Ra 3.2 MICRO mm U.N.O. BREAK ALL SHARP CORNERS TO 0.2-0.4x45° ALL DIMENSIONS ARE IN MM. TIGHTENING TORQUES ACCORDING TO EG-002- U.O.N			FABRICATION TOLERANCES LINEAR DIMENSIONS 0 to 500mm ±0.5mm LINEAR DIMENSIONS 501mm to 1500mm ±1.0mm LINEAR DIMENSIONS > 1501mm TO BE WITHIN ±2.0mm ANGULAR ±0.5mm PLATE THICKNESS & SECTION SIZE TO BE WITHIN NORMAL AS1365 TOLERANCES U.O.N. WELDING SYMBOLS AND WELDING ACCORDING TO AS 1554.1:2014 ALL WELD SIZES ARE FINAL ALL INSPECTIONS TO BE VISUAL & DIMENSIONAL U.O.N. SURFACE PROTECTION AS PER PROJECT SPECIFICATION		
TITLE: RIPPER 2-4T			DO NOT SCALE DRAWING IF IN DOUBT, ASK		
SCALE: 1:20					
DRW BY: HK			DWG No. DRP24-S40		
CKD & APP BY:			MATERIAL: REFER BOM		
DATE: 19/08/2025			WEIGHT (KGS): 67.91		
SIZE: A4			SHEETS: 2 OF 2		

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ZONE	REV.	DESCRIPTION	CHANGE DOC.	DATE	APPROVED BY